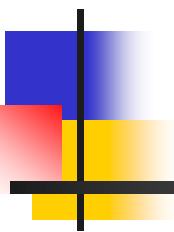


Cancer Drug Development : A Multidisciplinary Science



Diana Shu-Lian Chow, Ph.D.
Professor of Pharmaceutics
Director, IDER, UHCOP

Kick-off

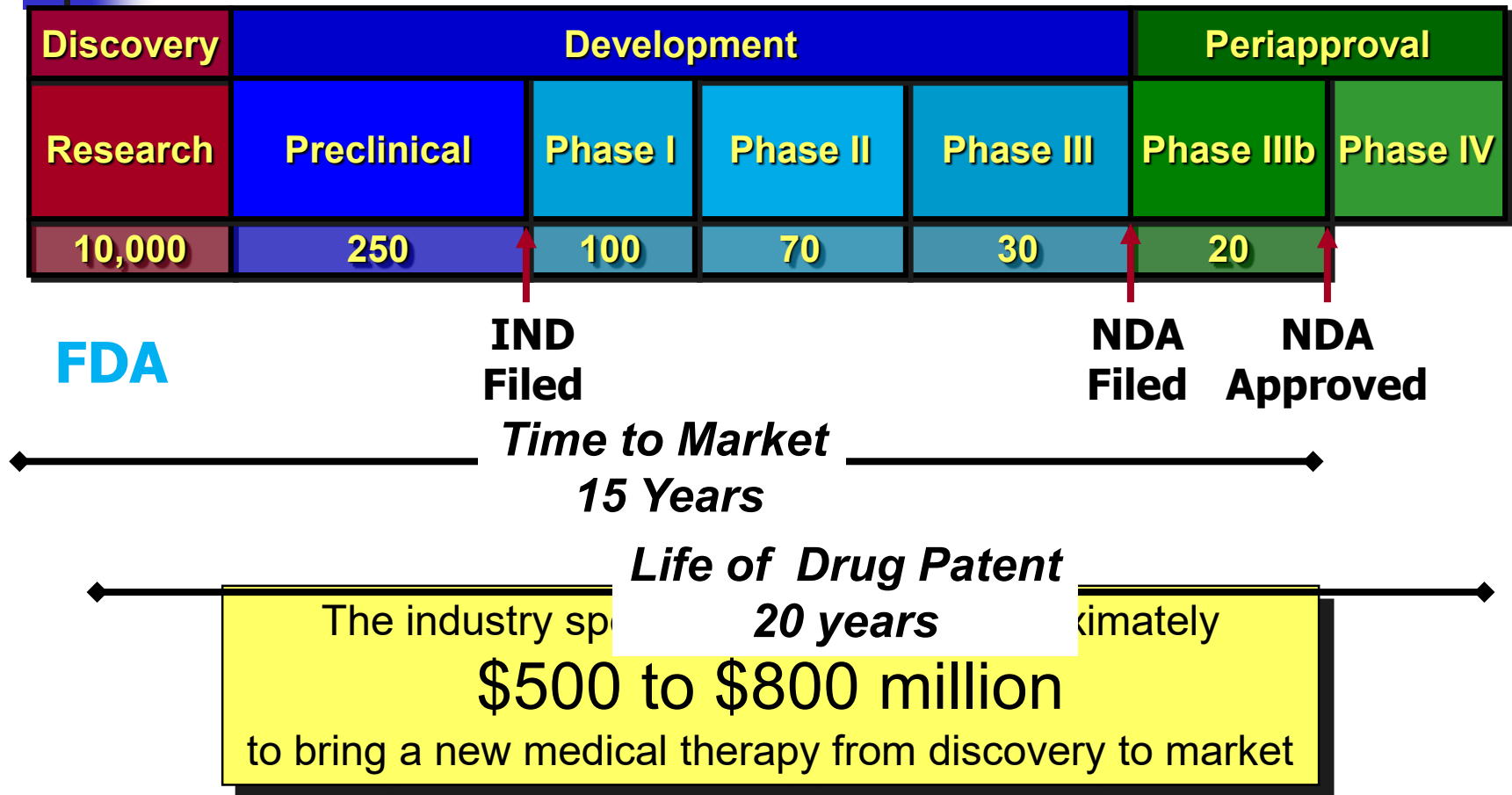
Multidisciplinary Seminar Series

P20 UHCOP-DLDCCC BCM Cancer Research Alliance

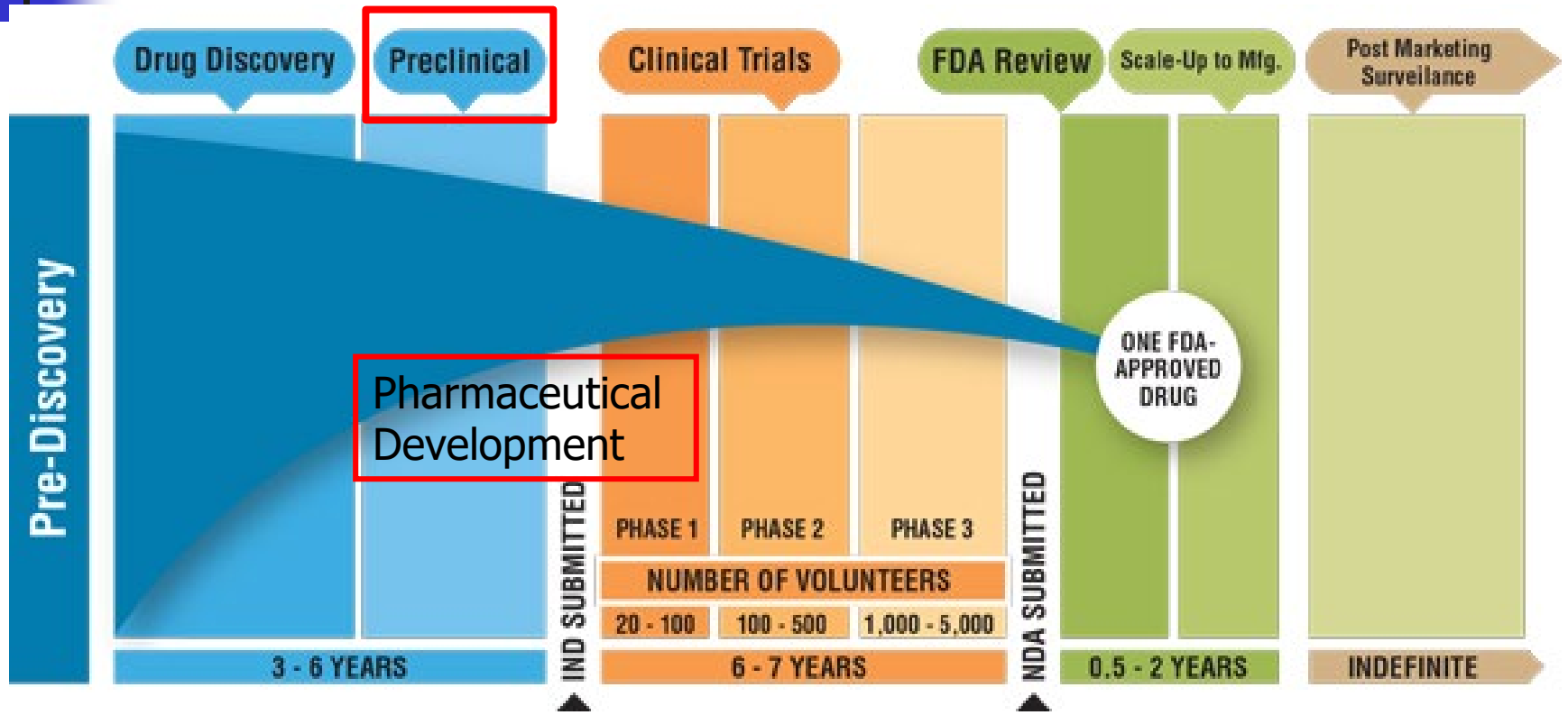
March 20, 2019



Drug Development Process from Discovery to Market



Drug Discovery and Development Timeline



NCE NME  ← **15 – 30 months**
\$5-10 MM USD →  FIH

Chow, Andersson, Bhagwatwar, Giovanella*,
 Wu, Kim, Wang, Renbarger, Agu

Pharmaceutical Development in Preclinical Phase

(1-3 yr, \$ 5-10 MM)

Scope of work

- ❖ 1. Bioanalysis: LC-MS/MS, HPLC
- ❖ 2. Preformulation: Physicochemical properties, Stability, Compatibility; DSC
- ❖ 3. Formulation Development Strategies
- ❖ 4. In vitro Assessments and Formulation Optimization
- ❖ 5. In vivo Preclinical Evaluations

in Rodent & Non-rodent Models
Pharmacokinetics (PK),

Bio-distribution, Efficacy, Toxicity

Chow, Andersson, Bhagwatwar,
Giovanella*, Wu, Kim, Wang,
Renbarger, Agu



Chow's Lab Experiences in Various Stages of Cancer Drug Development

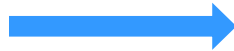
- 1. Development of Busulfan[®] for Injection by Formulation Approach
- 2. Development of Camptothecin Lactone-Stabilized Prodrug CZ48, by Preclinical and Clinical PK Approach
- 3. Optimization of Therapy Outcomes by Clinical PK/Pharmacogenetics (PG)/Pharmacodynamic (PD) Approach

Chow, Andersson, Bhagwatwar, Giovanella*,
Wu, Kim, Wang, Renbarger, Agu

1. IV Busulfex®



Oral 2 mg Tablet

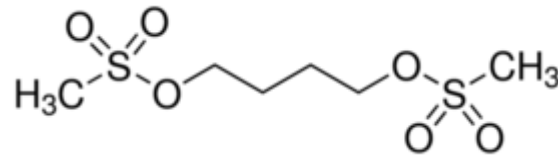


6 mg/ml, 10 ml Solution for Injection

- ❖ **Two-way Translational Research**
 - ❖ Bedside to Bench-top
 - ❖ Bench-top to Bedside



API - Busulfan



- Busulfan (BU) is a bifunctional, ablative alkylating agent (MW 246.31)
- Used for the **preparative regimen** before blood, bone marrow, or stem cell transplantation



Clinical Issues Prior to IV Busulfex[®]

- Regimen : 35 tablets q6h
around the clock for 4 days
(16 doses)
- Patients experienced vomiting
resulting erratic systemic exposure (AUC)
- Grafting success related to AUC
900 – 1500 $\mu\text{Mol. min}$
- Hepatic veno-occlusive disease (HVOD)
with AUC > 1500 $\mu\text{Mol. min}$

Ample Opportunities for Translational Research at Texas Medical Center (TMC)



TMC

Largest Medical Center in the world, >1,000 acres (~ size of downtown of Dallas)
Highest densities of facilities for patient care, basic science, and translational research
50 medical-related institutes: 15 Hospitals, 2 Specialty Institutes, 3 Medical Schools,
4 Nursing Schools, Schools of Pharmacy, Dentistry and Public Health...
>100,000 employees: 20,000 physicians, researchers & advanced-degree professionals
Patients: 160,000 daily, 6 millions annually, 18,000 international, 1st air ambulance



Development Milestones (1991-1999) of Busulfan[®] for Injection

- 1991 A humbling start with 1-yr funding of \$21,203 from MDACC for formulation development
- 1993 Patent filings (2)
- 1994 Agreements with MDACC and Orphan Medical (OM)
1-yr funding of \$78,732 from OM in 1994 for preclinical PK evaluations
- 1995 & 1996 Patents granted
- 1999 FDA approval of IV Busulfex[®] in Feb

Impacts on UH

- Educational benefit
 - 1 M.S. and 2 Ph.D. graduates trained
- Financial benefit
 - \$ 14.4 MM royalty incomes
(June 1999 - September 2016)
 - \$ 16.0 MM
(January 2019,
Litigation settlement)





Clinical Benefits/Impacts

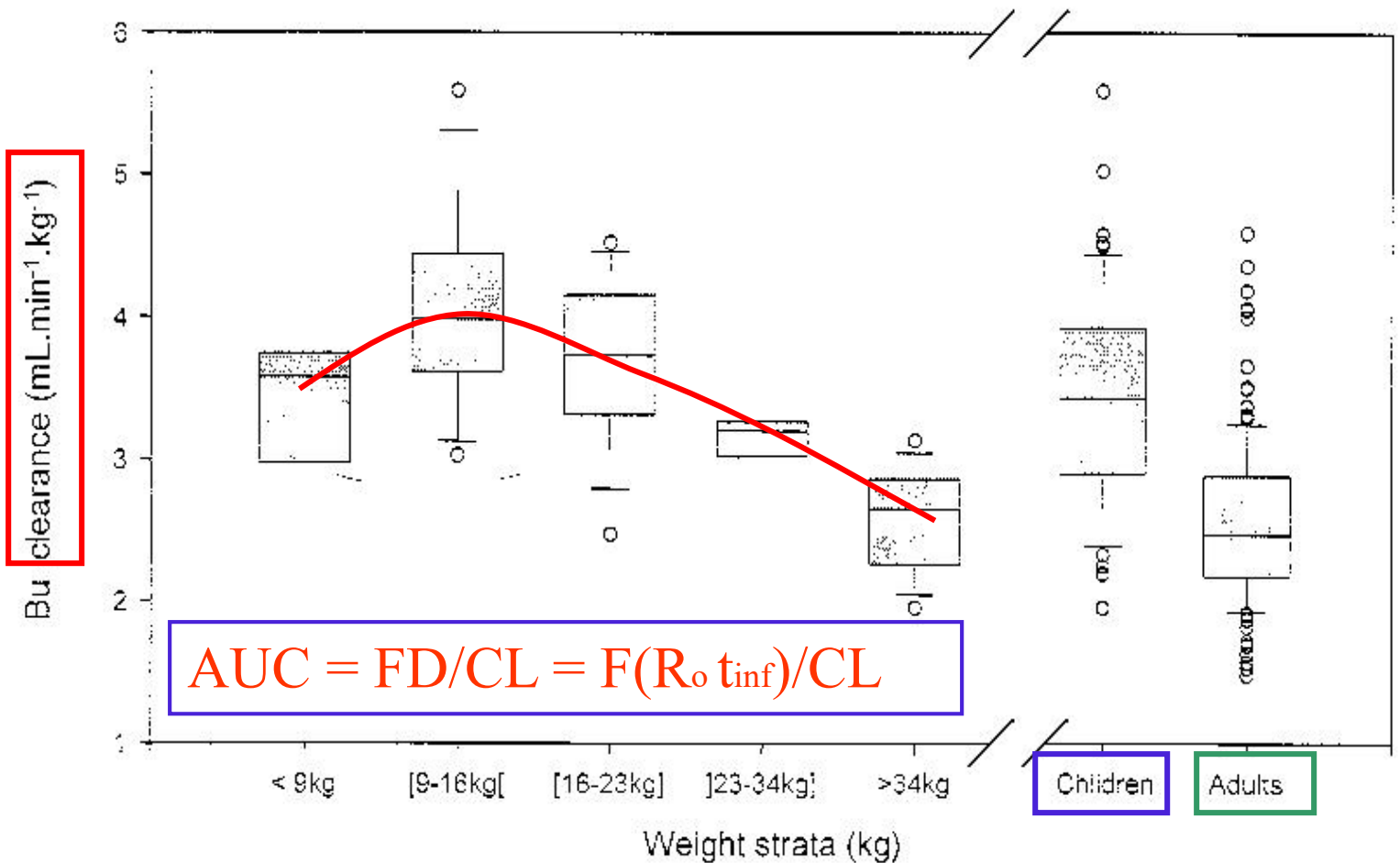
- Grafting success
 - ❖ Improved patient compliance
 - ❖ Predictable systemic exposure (AUC)
 - ❖ Enhanced grafting success
- Substantial reduction of HVOD toxicity and fatal rate
 - ❖ Minimized hepatic toxicity, 20% → 3%
 - ❖ Reduced fatality,
30-45% in 3 months → 6 – 8 % in one year



Clinical Benefits/Impacts (cont'd)

- Additional merit (not originally intended)
 - Application to pediatric populations
 - individualized dose regimen

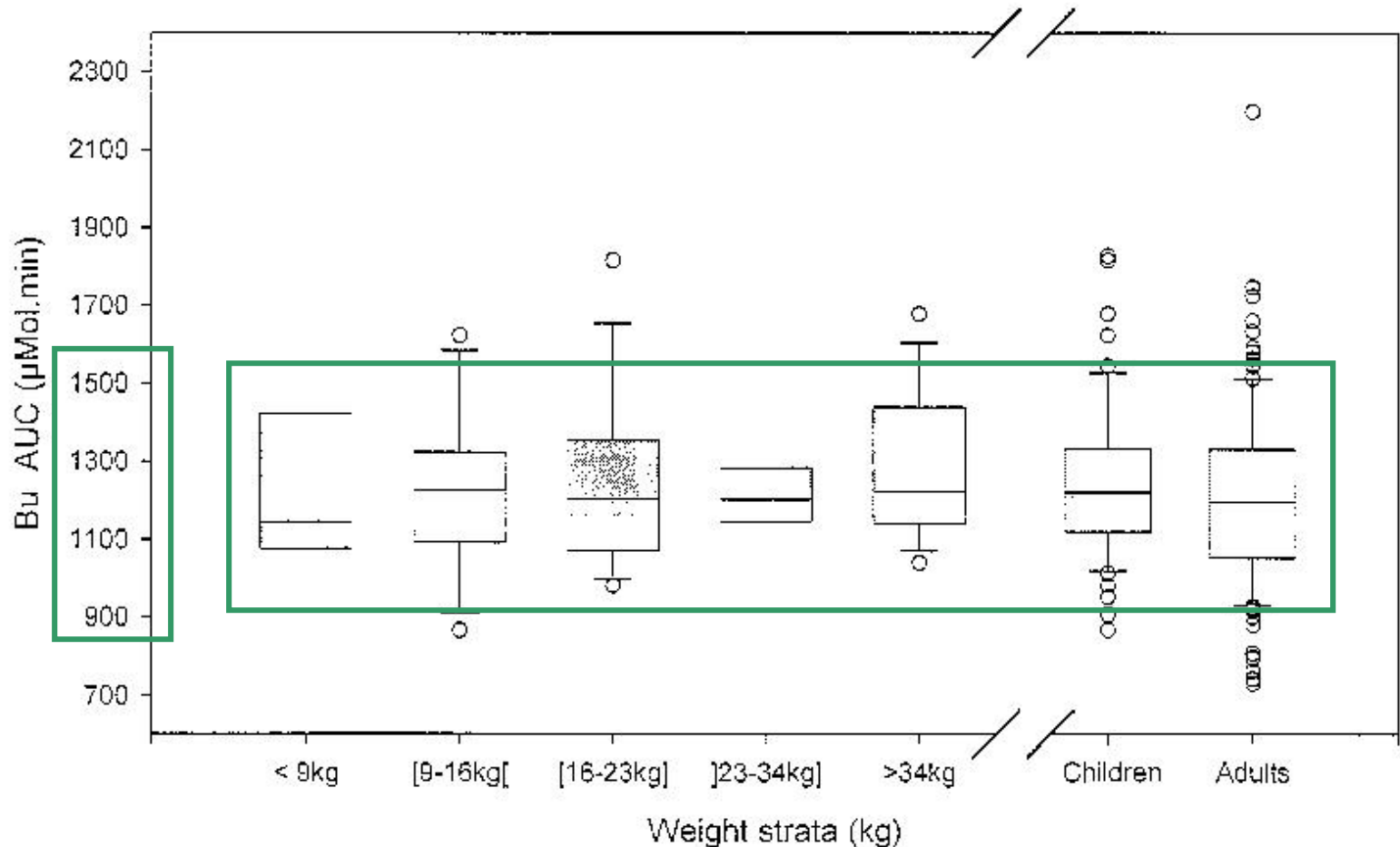
Rational Use of Busulfex[®] in Pediatric Patients



Chow, Andersson, Bhagwatwar, Giovanella*,
Wu, Kim, Wang, Renbarger, Agu

After Individualized Dose Adjustment

$$\text{Dose}' = F(R_o t_{inf}) = \text{CL (AUC)}$$



Chow, Andersson, Bhagwatwar, Giovanella*,
Wu, Kim, Wang, Renbarger, Agu



Clinical Benefits/Impacts (cont'd)

- Available in 46+ countries in North America, Europe, Australia, Asia
- Standard care in 65%+ transplant patients in North America

IV Busulfex[®]



Otsuka

Otsuka America Pharmaceutical, Inc.

Excellent Example

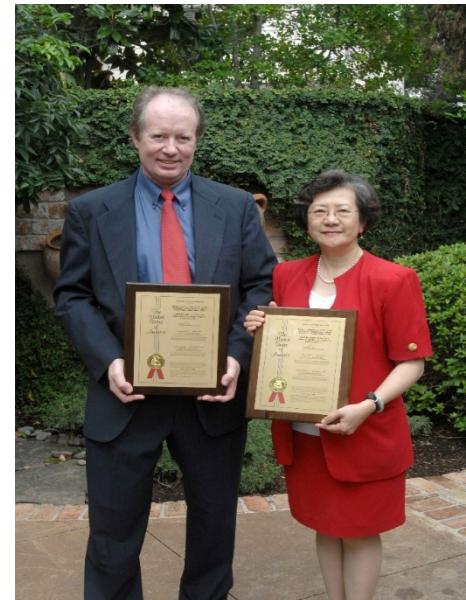
of PK-guided

Product
Development
and
Clinical Usage
of Busulfan

Clinical Merits Recognized

Received “**HIPLA Inventor of the Year Award**”, 2009 with Borji Andersson, MD. PhD.

Inducted as **Fellow** of National Academy of Inventors, **2016**



II. CZ48

Prodrug of Camptothecin (CPT)

- Potential anticancer agent
- Topoisomerase-1 enzyme inhibitor
- Tumor suppression against 19 different human tumors (bladder, breast, colon, lung, etc.) in human tumor-xenografted nude mice (Cao et al., 2009)

- Biotransformation to CPT

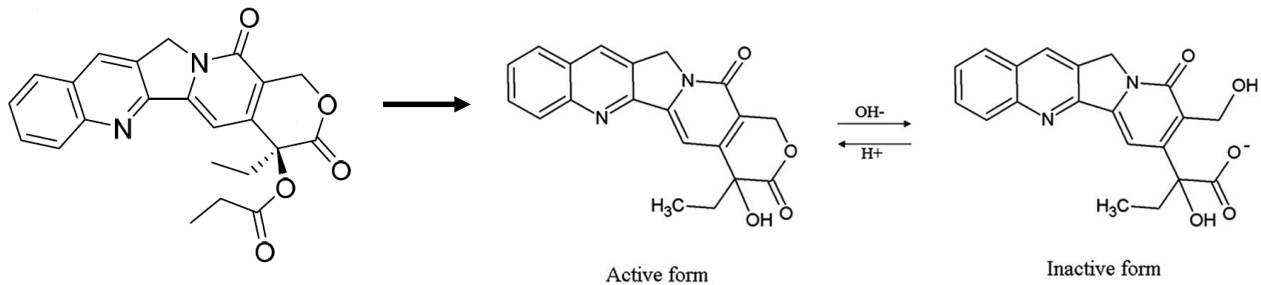


CPT-20-O-propionate hydrate

CZ48

Advantage:

- Lactone stability



CZ48

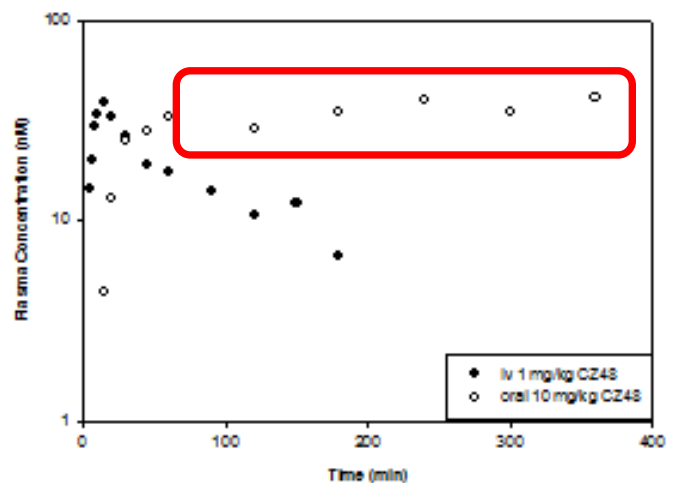
CPT

Lactone
form

Carboxylate
form

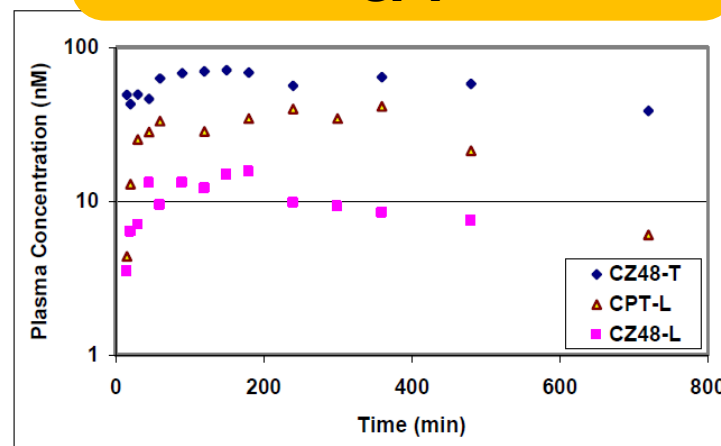
at physiological
pH (7.4)

Sustained concentrations of CZ48/CPT for up to 6 hr after the oral dose of CZ48



- (●): IV dose of 1 mg/kg of CZ48 in co-solvents (DMSO: PEG400: EtOH, 2:2:1, v/v/v)
- (○): PO dose of 10 mg/kg of CZ48 in the same co-solvents

Potential enterohepatic recycling of CZ48 and CPT

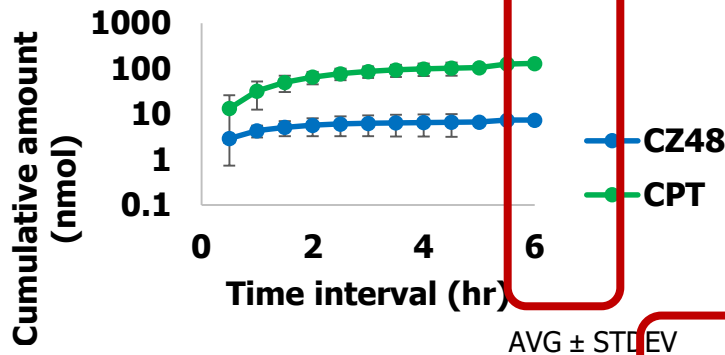


(*Xaohui Li's Dissertation at UH, 2004*)

Biliary excretions of CZ48 and CPT after an IV Dose of CZ48

- IV Dose: 5 mg/kg of CZ48 in co-solvent formulation

Cumulative amounts of CZ48 and CPT



Parameter	Units	CZ48	CPT
AUC_{0-6h} in plasma	hr*ng/mL	3203.03 ± 1785.24	722.13 ± 397.72
CL _{total}	ml/hr	540.61 ± 236.31	2058.90 ± 888.87
CL _{bile}	ml/hr	0.87 ± 0.20	56.38 ± 15.37

AVG ± STDEV

3% of Dose

AVG ± STDEV

~3% of CL_{bile} in CL_{total}

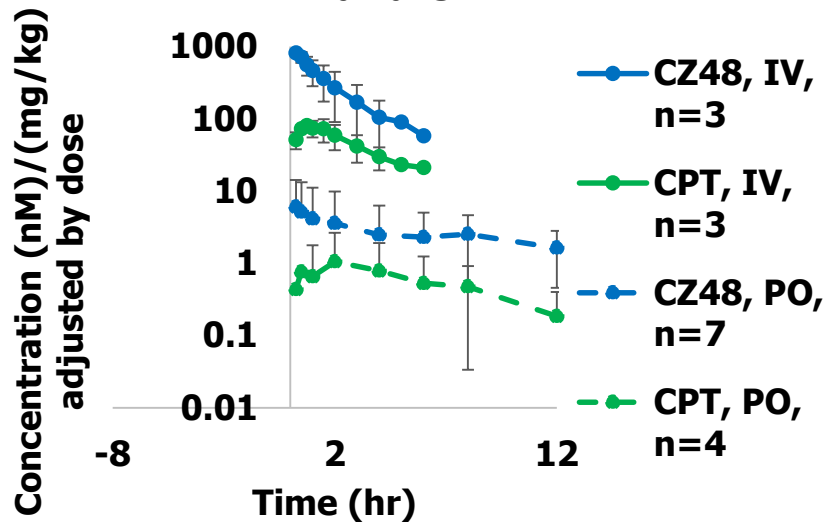
- Clearance of a drug in bile (CL_{bile}):

$$CL_{bile} = (\text{Amount of a drug excreted into bile during a time interval}) / (AUC_{plasma})$$

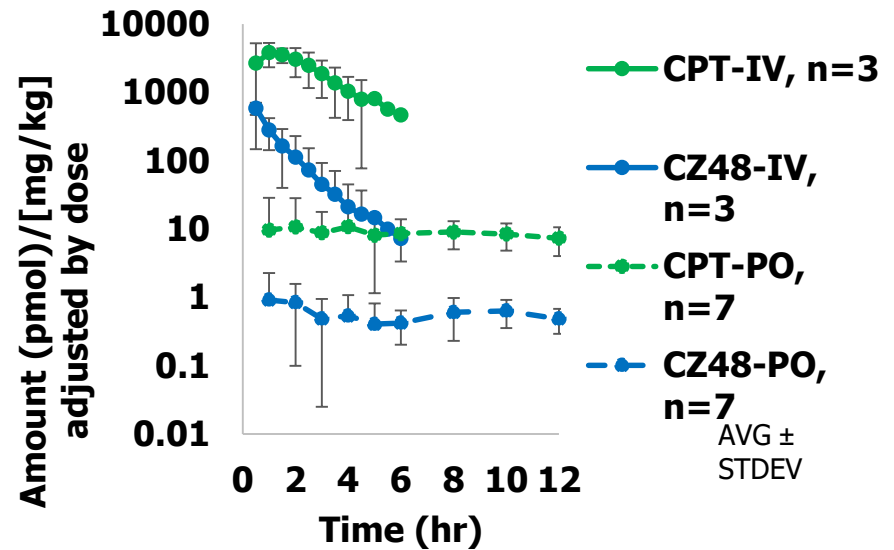
Biliary excretion: IV and PO

- ❖ Doses: 5 mg/kg of CZ48 in co-solvent formulation (IV) or 25 mg/kg of CZ48 in the same formulation (PO)

Plasma concentrations of CZ48 and CPT



Amounts of CZ48 and CPT in Bile



Chow, Andersson, Bhagwatwar, Giovanella*,
Wu, Kim, Wang, Renbarger, Agu



Biliary Excretions of CZ48 and CPT

- Biliary secretions of CZ48 and CPT as their **parent** forms.
- Biliary clearance (CL_{bile}) of CPT (56.38 ml/hr) > CL_{bile} of CZ48 (0.87 ml/hr).
- Approximately 3 % of the dose recovered in bile as CPT.
- Increased biliary secretions of CZ48 and CPT after an **oral** dose, compared to those after an IV dose.
- Sustained biliary secretions of CZ48 and CPT for 12 hr post **oral** dose.
- **Enterohepatic recycling (EHC)** of CZ48 and CPT was **minor** in **rats**.

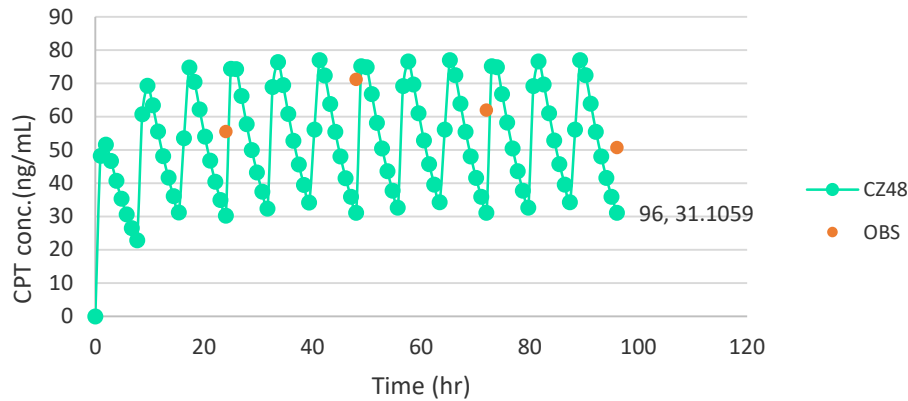


Phase I Clinical Trial Issues

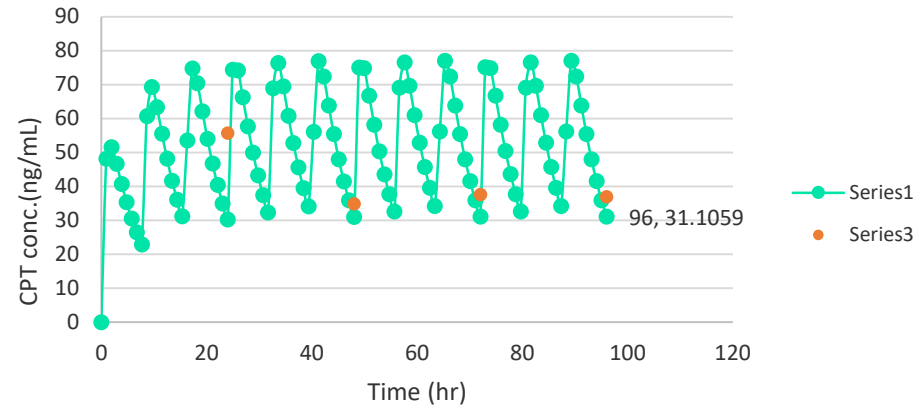
- For screening patients, blood samples were collected up to 48 h time points after a single oral dose.
- CZ48 reached steady state after 3 doses
- Significant accumulation of CPT levels and potential resulting toxicity in humans

Simulation Profiles of CZ48

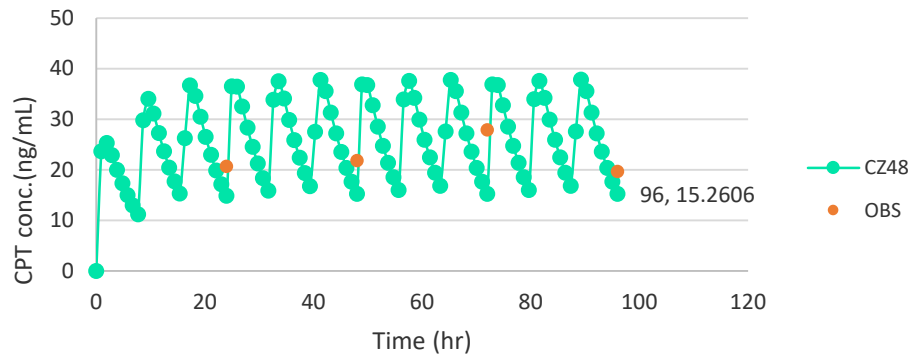
Simulation Profile of CZ48 with EHC Model
2-0073



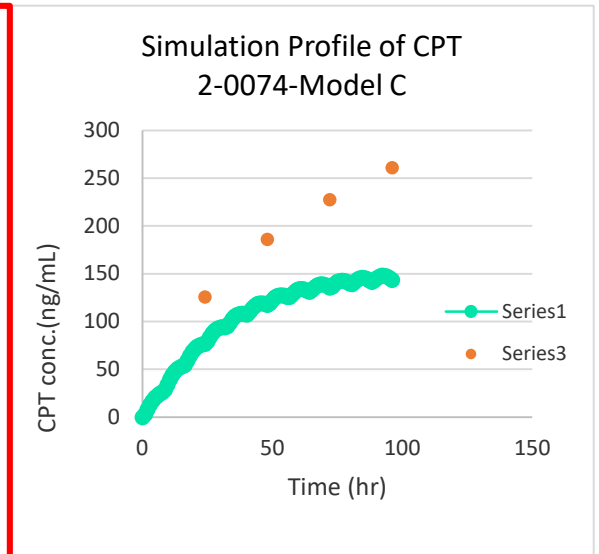
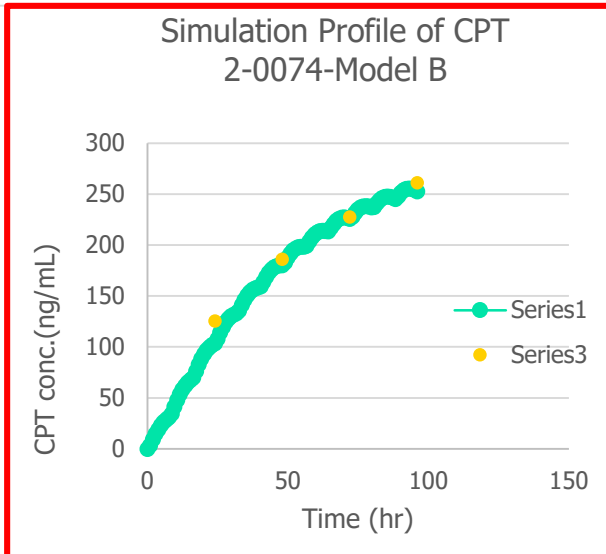
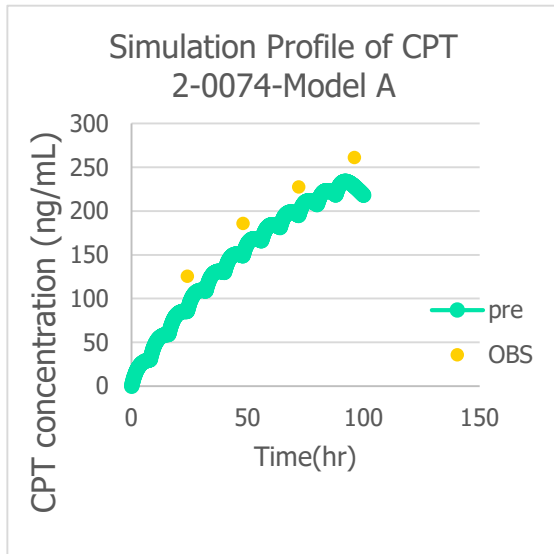
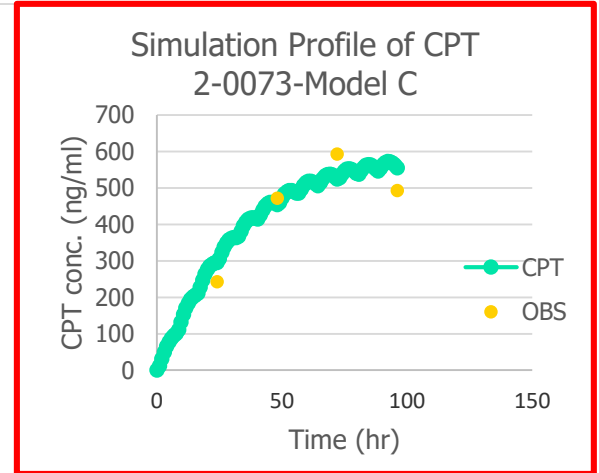
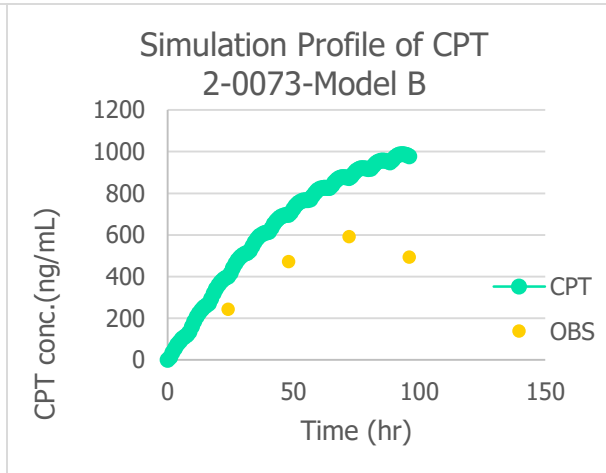
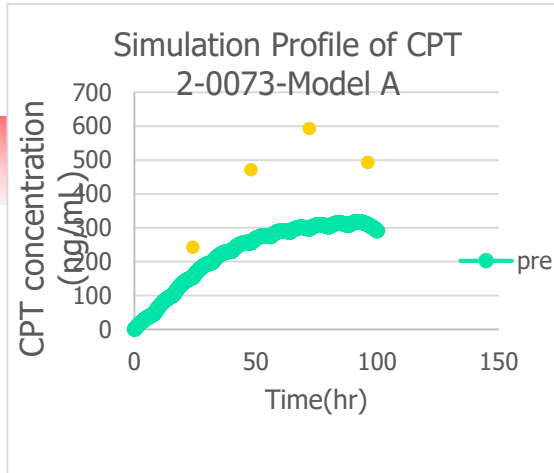
Simulation Profile of CZ48 with EHC Model
2-0074



Simulation Profile of CPT with EHC Model
2-0075



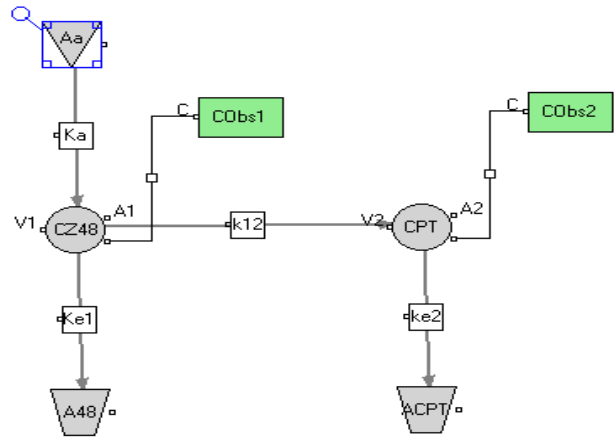
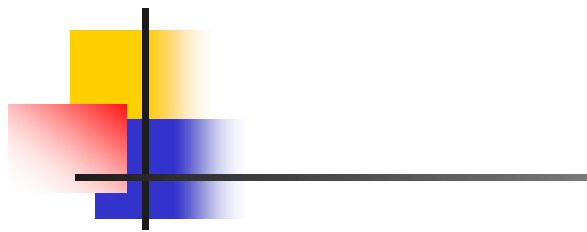
Simulation Profiles of CPT



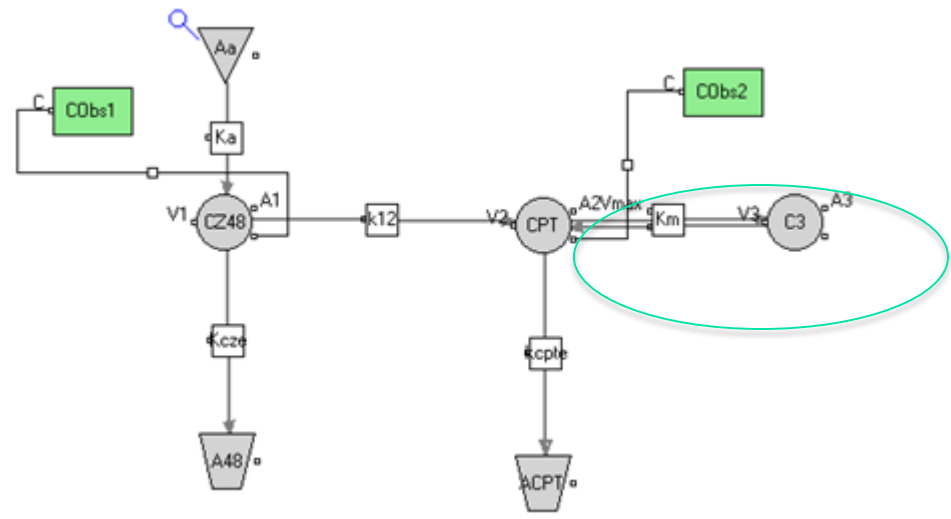


Solving Phase I Clinical Trial Issue by EHC Knowledge from Preclinical PK

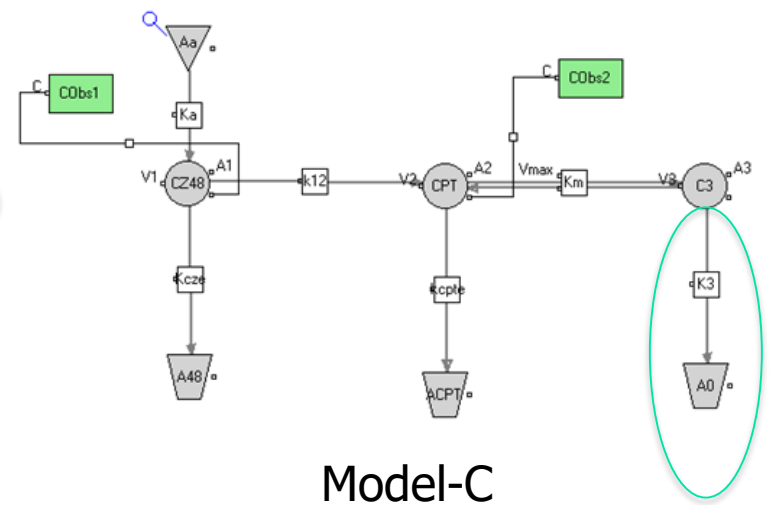
- The EHC models were developed based on knowledge gained from preclinical PK in rats
- EHC is the significant contributing factor to the accumulation of CPT levels and potential resulting toxicity in humans.



Model-A



Model-B



Model-C



III. Optimization of Vincristine Therapy in Kenyan Pediatric Cancer Patients

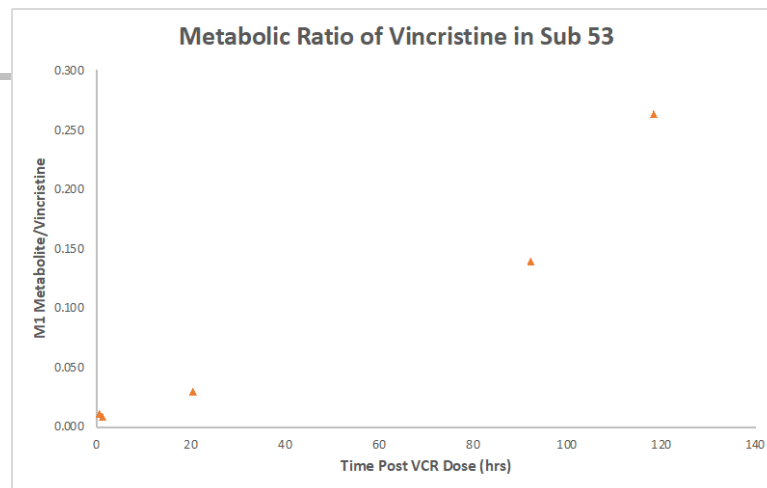
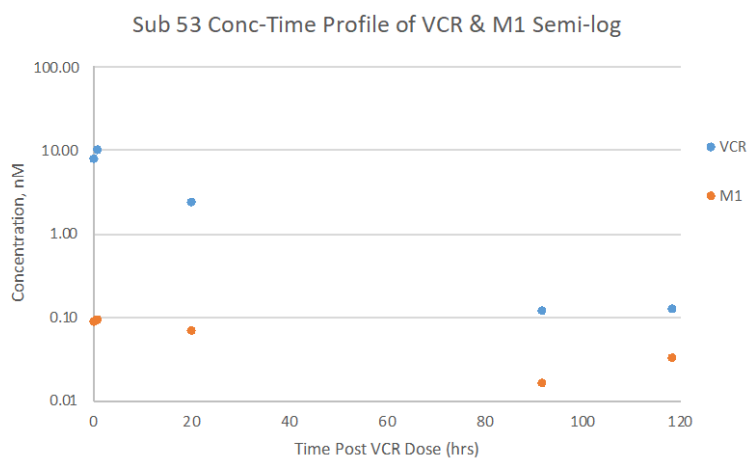
- Vincristine (VCR) is metabolized by CYP 3A5 to major metabolite, M1.
- Dosing in pediatric patients are still largely empirical.
- Ethnic variations in expression of CYP 3A5
 - high expressers in
 - 90% Kenyan patients
 - 70% African Americans
 - 10-15% Caucasian Americans
- Therapeutic outcomes –
 - good in Caucasian, but with significant neuropathy,
 - poor in Kenyan patients with no or minimal neuropathy



Comparative Clinical Trial with Kenyan & Caucasian American Pediatric Patients

- Clinical trial with Kenyan (N=100) and Caucasian American (N=130) Patients, 2-16 yo
- Collaboration with Dr. Renbarger in Indiana University, School of Medicine
- Blood were collected as Dry Blood Spot (DBS) samples on Whatman paper at 6 various time points at 0.5 – 166 hr post dose
- Saliva samples were collected for pharmacogenetic typing (PG data)
- Neuropathy were evaluated through the course of therapy (Pharmacodynamic –PD data)

Subject 53 (5 yo M): VCR & M1 PROFILES



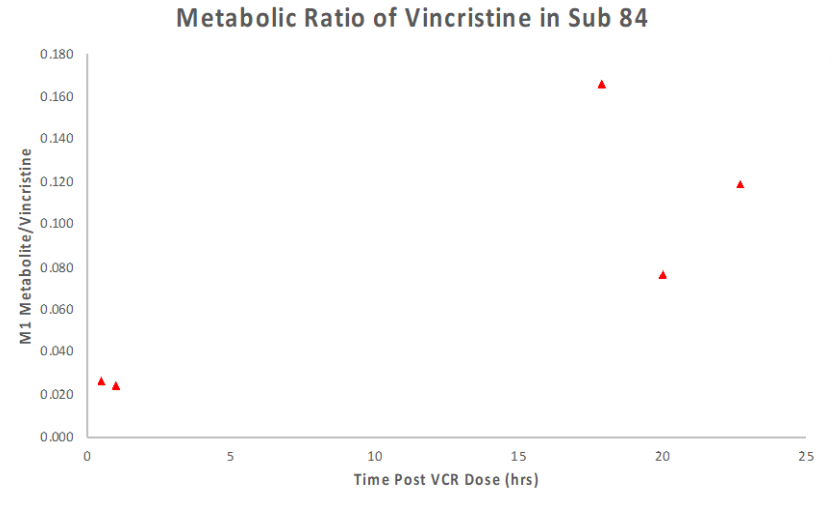
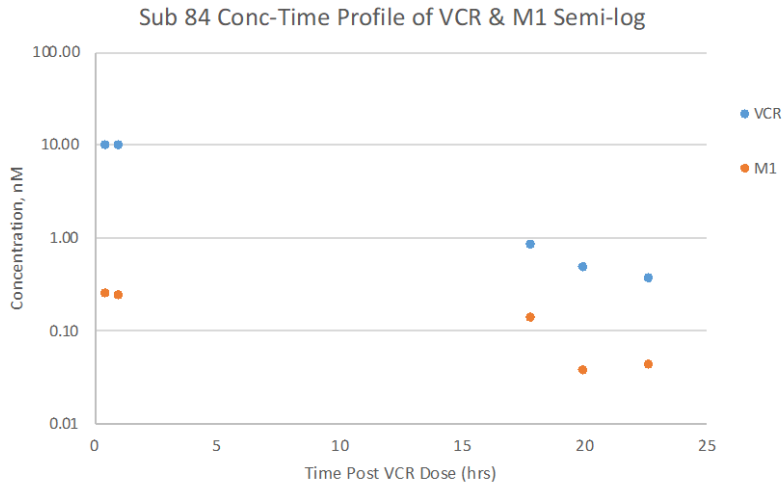
Subject 53					
Age (yrs.)	5	Time post dose	VCR Conc.	M1 Conc.	M1 metabolite/Vincristine
Body weight (kg)	15.5	hrs.	nM	nM	
Sex	Male	0.52	7.66	0.09	0.011
Dose delivered (mg)	1.4	1.05	9.95	0.09	0.009
		20.33	2.24	0.07	0.03
Calculated actual dose delivered (mg/m ²)	2.04	92.17	0.11	0.02	0.14
		118.48	0.12	0.03	0.264

3/20/19

33

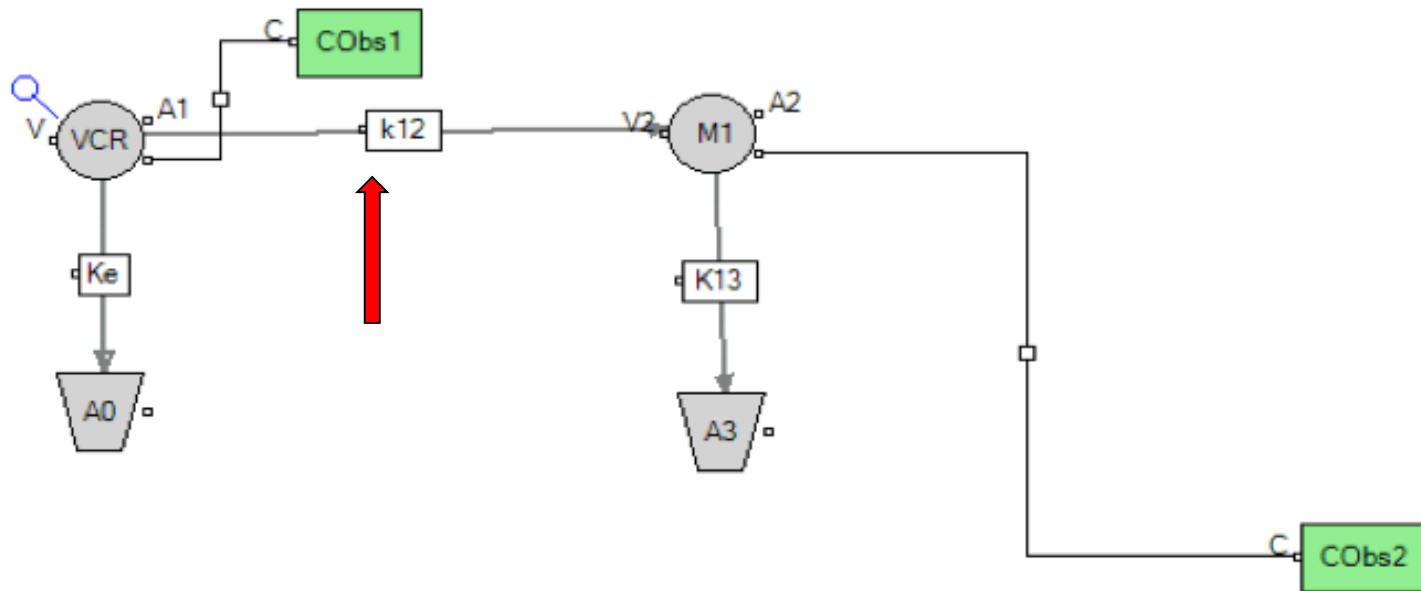
Chow, Andersson, Bhagwatwar, Giovannella*,
Wu, Kim, Wang, Renbarger, Agu

Subject 84 (3 yo F): VCR & M1 PROFILES



Subject 84					
Age (yrs.)	3	Time post dose	VCR Conc.	M1 Conc	M1 metabolite/Vincristine
Body weight (kg)	13.1	hrs.	nM	nM	
Sex	Female	0.5	9.47	0.25	0.026
Dose delivered (mg)	1.2	1	9.57	0.23	0.024
		17.87	0.83	0.14	0.166
Calculated actual dose delivered (mg/m2)	2	20	0.48	0.04	0.077
		22.7	0.36	0.04	0.119

Co-Modeling of VCR and M1



PK/PG/PD analysis and correlation will be established for future dosing modification, optimization or personalization in **Kenyan, African American and Caucasian American pediatric cancer patients.**



Welcome to Gain Research Experiences for Cancer Research

- P20 Mission in Education

UR students

UR and non-UR students

Research on Health Disparity in
Cancer Research



Acknowledgements

■ Funding

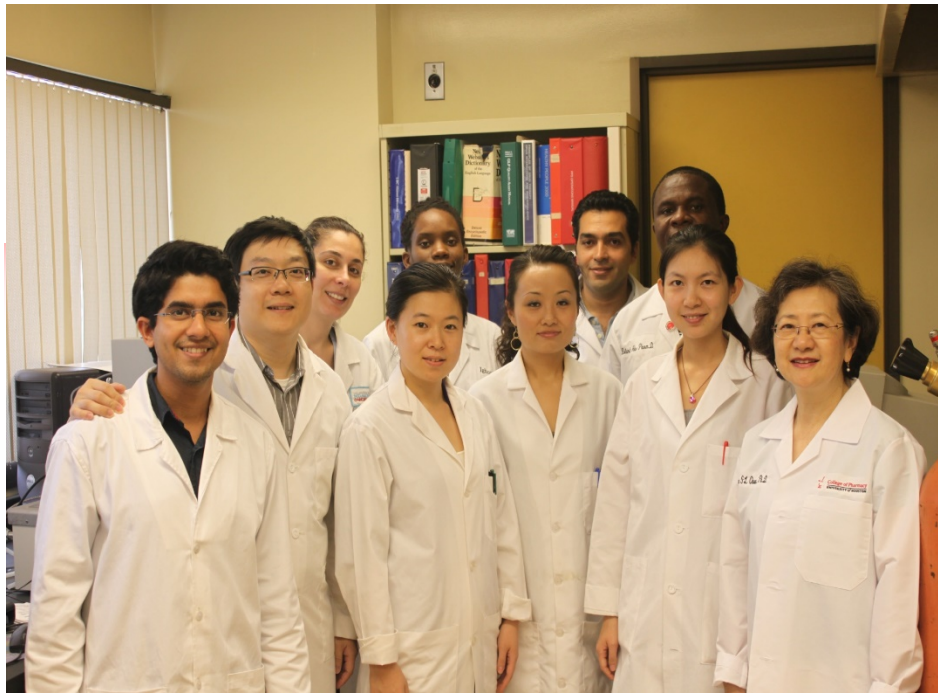
- CPRIT
- Gillson Longenbaugh Foundation
- Burroughs Wellcome Fund
- UH Technology-Gap Fund
- ATP-THECB
- Orphan Medical
- Stehlin Foundation for Cancer Research (SFCR)

■ Collaborators

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- Dr. Beppino Giovanella* (SFCR)
- Dr. Jamie Renbarger (Univ of Indiana, Medicine)

■ Lab members

- Drs. Wu, Bhagwatwar, Phadungpojna, Li, Dong, Kim, Zhang, Sarkar, Wang
- Agu, El-Zailik, Lincha, Nguyen, Eure



**Thank
You!!!**

www.thebodytransformation.com

Chow, Andersson, Bhagwatwar, Giovanna*,
Wu, Kim, Wang, Renbarger, Agu